



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2611
Job Sheet 181792



Part No: D2611

Job Qty: 20 ea

Part Name: Bearing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/9/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP Rev:B 99.06.23 Re-format DM Change to SS; Change Supplier- Rev.C 07.03.14 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	20 pcs	9/7/18	9/7/18	0.00	0.00	Purchasing		8107 E L 90V
110	Packaging	20 pcs	9/7/18	9/7/18	0.00	0.00	Packaging2		AUG 13 2018
120	QC	20 pcs	9/7/18	9/7/18	0.00	0.00	QC6		38
130	Packaging	20 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-1		AUG 20 2018
140	QC21-SA	20 Ea	9/7/18	9/7/18	0.00	0.00	QC21		AUG 20 2018

Part Op 100 - Issue P/O: 040704 Purchase part as per Dwg D2611 Possible supplier: McMaster or CTG P/N: 63215K34
Descriptions: 110 - Ensure certificate of conformity is attached

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
63215K34	Bearing	20 Ea (1 ea)	100-Purchasing	5101811

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	63215K34	20	0	0

Part Specifications

Specifications could not be found.

Plex 8/9/18 8:21 AM Dart.lajeunesse.marie



Container No: S101812

Part: D2611

Job No: 181792

Serial No/Batch: S101812

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/13/18

Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
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8705 1 3 5018
8705 100 5018
38

8705 100 5018

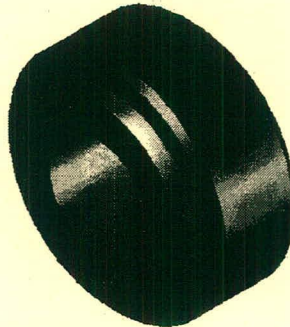
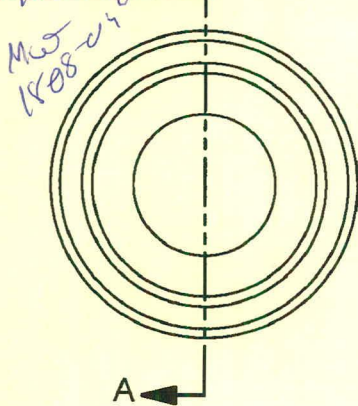
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DART

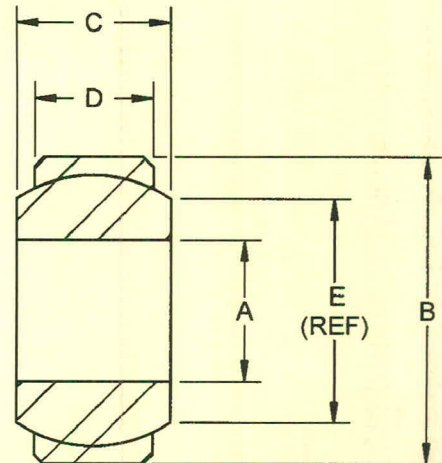
DESIGN 9P	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D2611	REV. C SHEET 1 OF 1
DATE 06.09.20	TITLE BEARING		SCALE NTS
REV	DATE	DESCRIPTION	
A	97.07.31	NEW ISSUE	
B	01.07.04	RE-DRAWN	
C	06.09.20	CHANGE TO SS; CHANGE SUPPLIER	

SPECIFICATION CONTROL DRAWING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 15172



RELEASED
06.11.17 H



SECTION A-A



A	B	C	D	E (REF)	POSSIBLE SUPPLIER
0.375	0.813	0.406	0.313	0.592	McMASTER-CARR P/N 63215K34

NOTES:

- 1) STAINLESS STEEL BALL JOINT SWIVEL BEARING
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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				QC / QA Coordinator Approval																																																																
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